

Priema Metaalwarenfabriek - Hoevelaken

Priema Metaalwarenfabriek is ISO/TS 16949 certified.

Mechanical Presses

With coil feeding

	Number	Capacity	Height	Stroke	Table dimension	Max.coil dimension
Mechanical press	2	100 ton	350 mm	30-150 mm	500 x 70 mm	200 x 3.00 mm
Mechanical press	1	125 ton	300 mm	20-100 mm	800 x 2000 mm	400 x 3.00 mm
Mechanical press	1	160 ton	280 mm	20-120 mm	600 x 900 mm	400 x 2.00 mm
Mechanical press	1	250 ton	400 mm	10-200 mm	1600 x 1200 mm	600 x 2.50 mm
Mechanical press	1	300 ton	325 mm	30-120 mm	900 x 1400 mm	600 x 3.00 mm
Mechanical press	1	400 ton	350 mm	25-120 mm	900 x 1200 mm	400 x 3.00 mm

Non-automatival feeding

	Number	Capacity	Height	Stroke	Table dimension
Mechanical press	3	25 ton	225 mm	5-60 mm	370 x 400 mm
Mechanical press	2	45 ton	300 mm	10-75 mm	440 x 570 mm
Mechanical press	2	60 ton	315 mm	10-80 mm	480 x 650 mm
Mechanical press	1	80 ton	315 mm	10-90 mm	550 x 800 mm
Mechanical press	2	125 ton	350 mm	20-120 mm	630 x 920 mm
Mechanical press	1	400 ton	400 mm	25-150 mm	750 x 1250 mm
Mechanical press	1	800 ton	540 mm	160 mm	1400 x 1000 mm

Hydraulic presses

	Number	Capacity	Height	Stroke	Table dimension
Hydraulic presses	2	80 ton	500 mm	300 mm	700 x 600 mm
Hydraulic presses	2	100 ton	800 mm	600 mm	800 x 700 mm
Hydraulic presses	1	160 ton	800 mm	600 mm	1000 x 1000 mm
Hydraulic presses	1	160 ton	800 mm	600 mm	1500 x 800 mm
Hydraulic presses	1	200 ton	800 mm	600 mm	1250 x 1000 mm
Hydraulic presses	1	300 ton	1100 mm	1100 mm	1500 x 1300 mm
Hydraulic presses	3	400 ton	1800 mm	1800 mm	1500 x 1300 mm
Hydraulic presses	1	500 ton	1000 mm	800 mm	2600 x 1300 mm
Hydraulic presses	1	600 ton	1700 mm	1700 mm	2000 x 1500 mm

Brake presses

	Capacity	Height	Stroke	Max.bending length
Brake press	50 ton	320 mm	70 mm	2000 mm
Brake press	80 ton	370 mm	100 mm	3000 mm
Brake press	100 ton	310 mm	100 mm	3000 mm
Brake press	110 ton	380 mm	110 mm	3100 mm
Brake press	150 ton	380 mm	110 mm	2500 mm

Cutting machines

	Number	Max.width	Max. thickness	Control
Hydraulische scharen	2	3000 mm	14 mm	NC

Others

10 Welding robots
4 handling robots
Laser LVD
3D Measuring machine

Spot- and projection welding up to 175 kVA and 20 electrodes.
Punching machine Amada Arcade 210
TIG and MIG/MAG welding of steel, aluminium and stainless steel.

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