

Priema Cetra - Hardenberg

Priema Cetra is ISO/TS 16949 and ISO 14001 certified.

Mechanical Presses

With coil feeding

	Number	Capacity	Height	Stroke	Table dimension	Max.coil dimension
Mechanical presses	1	45 ton	235 mm	12-100 mm	760 x 485 mm	125 x 1.50 mm
Mechanical presses	1	63 ton	195 mm	8-80 mm	700 x 710 mm	160 x 2.00 mm
Mechanical presses	1	80 ton	178 mm	13-127 mm	900 x 625 mm	250 x 3.00 mm
Mechanical presses	1	160 ton	400 mm	30-100 mm	1000 x 825 mm	500 x 2.00 mm
Mechanical presses	1	250 ton	500 mm	8-168 mm	1245 x 890 mm	800 x 4.00 mm

Non-automatical feeding

	Number	Capacity	Height	Stroke	Table dimension
Mechanical presses	1	10 ton	212 mm	8-40 mm	380 x 245 mm
Mechanical presses	1	45 ton	290 mm	12-100 mm	760 x 485 mm
Mechanical presses	1	60 ton	260 mm	15-75 mm	645 x 490 mm
Mechanical presses	3	80 ton	275 mm	20-80 mm	680 x 540 mm
Mechanical presses	1	100 ton	380 mm	10-125 mm	1000 x 640 mm
Mechanical presses	1	160 ton	480 mm	20-120 mm	1020 x 760 mm
Mechanical presses	1	400 ton	950 mm	450 mm	1800 x 1100 mm

Hydraulic presses

	Number	Capacity	Height	Stroke	Table dimension
Hydraulic press	1	25 ton	630 mm	500 mm	500 x 500 mm
Hydraulic press	1	125 ton	900 mm	800 mm	1000 x 820 mm
Hydraulic press	3	250 ton	700 mm	500 mm	1300 x 1000 mm
Hydraulic press	2	315 ton	1200 mm	700 mm	1500 x 1500 mm
Hydraulic press	1	320 ton	900 mm	800 mm	2500 x 1200 mm
Hydraulic press	3	400 ton	1400 mm	800 mm	2500 x 1400 mm

Brake Presses

	Capacity	Height	Stroke	Max.bending length
Brake press	25 ton	300 mm	100 mm	1200 mm
Brake press	50 ton	350 mm	115 mm	2550 mm
Brake press	80 ton	250 mm	305 mm	2600 mm
Brake press	100 ton	350 mm	340 mm	3000 mm
Brake press	125 ton	300 mm	100 mm	1250 mm
Brake press	135 ton	374 mm	75 mm	2743 mm

Cutting Machines

	Number	Max.width	Max. thickness	Control
Hydraulic cutting machine	1	2500 mm	6 mm	NC

Others

3 Welding robots
1 Spotwelding robot
3D Measuring Machine

Non-contacting measurement
Spot- and projection welding up to 175 kVA
Tig and Mig/Mag welding of steel, aluminium and stainless steel.
Wet-painting cabinet up to 600 Degrees.

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